## Water-Heating Boilers

Recommended by ASME Code Section IV, Modified by BoilerMASTERS.

This list is provided as a rough guide and should be confirmed with local codes and your maintenance department.

Daily:			
	Monitor general conditions  Monitor operating pressure and temperatures		Determine and correct cause of unusual noises or conditions
Weekly:			
	Monitor condition of flame Check fuel-oil supply		Monitor operation of condensate or vacuum pump  Monitor operation of circulating pumps
Monthly:			
	<ul> <li>Experience shows that safety valve seals often leak once tested.</li> <li>We suggest replacing safety valves every 5 years instead of testing them.</li> <li>Note: your boiler inspector or code may not allow this.</li> </ul>		Examine flame-detection devices Examine limit controls Examine operating controls Verify combustion air supply to boiler room
Annually:			
	Check externally after cleaning Conduct routine burner maintenance Conduct routine maintenance of circulation pump and expansion tank Conduct routine maintenance of all combustion control equipment Combustion test		Draft test Open and inspect low-water/fuel cutoff Check gas/oil piping for proper support and tightness Check boiler room ventilation louvers and intake
Five Years:   Internal inspection after cleaning			